

## CPI Refrigeration Oil 68

CPI s are formulated from a premium selection of highly refined mineral oil basestocks to give a product with outstanding behavior in refrigeration systems. Free of wax and other impurities , the CPI Refrigeration Oils have very good stability characteristics. They provide a wide range of use in many refrigeration applications. The CPI refrigeration oils are approved by several manufacturers under Calumet, RO series product.

### TYPICAL PROPERTIES

### Refrigeration Oil 68

|                                      |       |
|--------------------------------------|-------|
| Viscosity(cSt) ASTM D445@40°C        | 63.8  |
| Viscosity(cSt) ASTM D445@100°C       | 6.9   |
| @100°F                               | 72.3  |
| @210°F                               | 7.1   |
| Viscosity Index                      | 42    |
| Specific Gravity(@20°C)              | 0.905 |
| Density (lbs/gal)                    | 7.52  |
| API Gravity                          | 24.8  |
| Moisture (ppm)ASTM D1744             | <30   |
| Total Acid Number(mg KOH/g)ASTM D974 | 0.05  |
| Flash Point (°F)ASTM D92             | 370   |
| Fire point(°F) ASTM D92              | 380   |
| Pour Point(°F)ASTM D97               | -35   |
| Floc Point(°F)                       | -50   |
| Aniline Point(°F)ASTM D611           | 188   |
| Dielectric Strength (kV)ASTM D877    | 43.7  |
| Sealed Glass Tube TestANSI/ASHRAE    |       |
| 97R-12 Purity                        | 99.26 |

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|                             |       |
|-----------------------------|-------|
| R-22 Formation              | 0.074 |
| Copper Strip Test ASTM D130 | 1a    |

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